

# Application reference

Solaris® gold bath supra can be used in a GAMMAT free unit of Gramm GmbH.

No activator is required.

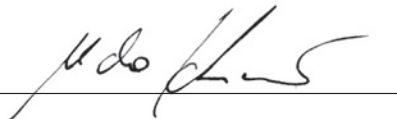
The amount of Solaris® gold bath supra required for precipitation can be determined by checking the display of the GAMMAT free unit.

All other device parameter settings can be determined from the corresponding original instruction manual of the unit.

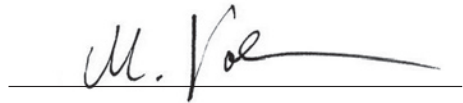
Bars should be gold plated separately and not parallel with crowns in the same working process.

Recycling:

For the most effective deposition of the remaining gold we recommend to run a triple cycle in the recycling mode.



Dr. Udo Schusser  
Director, Research and Development



Dr. Markus Vollmann  
Director, Application Technology

Last revision: June 2006